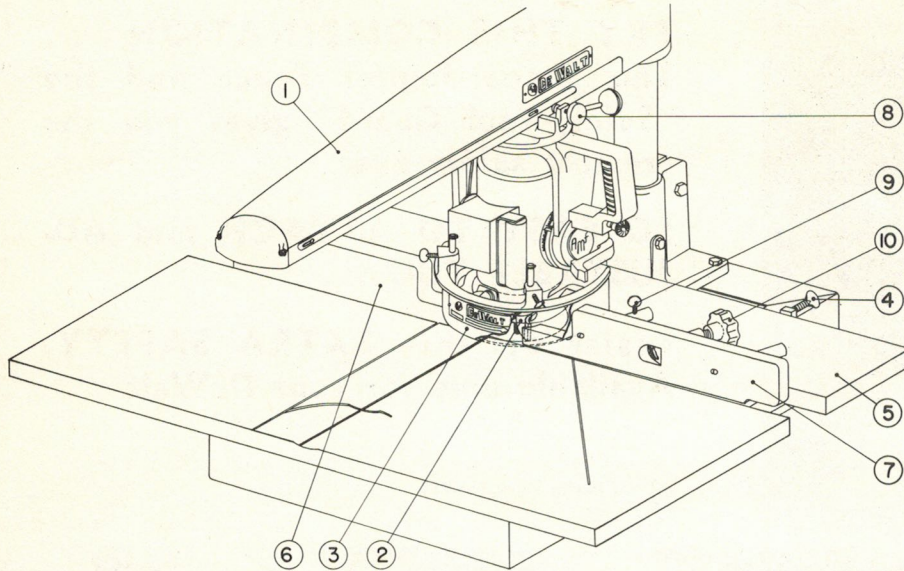


INSTALLATION and OPERATING INSTRUCTIONS for use with:

Shaper Jointer Kit 8045

Shaper Jointer Fence 9200

Shaper Guard 119826



CAUTION

Please be sure to disconnect machine from Power Source

MOUNTING SHAPER, JOINTER AND SURFACING HEAD ON 9" AND 10" MODELS

1. Place saw arm (1) in cross cut position.
2. Remove saw guard, arbor nut, $\frac{1}{4}$ " arbor collar, saw blade, and $\frac{3}{8}$ " arbor collar.
3. (Mounting shaper tool.) Replace $\frac{1}{4}$ " thick arbor collar, mount shaper head (2) with cutting knives in direction of motor rotation, replace arbor nut and lock securely with two arbor wrenches.
4. Elevate column crank approximately 20 turns.
5. Swivel yoke 90° so arbor end of motor faces front.
6. Swivel motor 90° vertical.
7. Place shaper guard (3) on motor and lock with wing nut.
8. Raise guard shield (3) to uppermost position on slide rods and lock with thumbscrews.

MOUNTING SHAPER JOINTER FENCE ON MB AND 925 MACHINES

1. Loosen both clamp thumbscrews (4) rear of table.
2. Remove $\frac{1}{8}$ " loose spacer board and $\frac{3}{4}$ " thick guide fence.
3. Mount wooden part of shaper fence (6) on left side of table, between stationary top and $5\frac{1}{2}$ " spacer board (5).
4. Mount metal part of shaper fence (7) on right side of table. The lips of the small cleats on the bottom of the fences will slip under the bottom edge of the stationary top and straddle the end cleat holding the stationary top.
5. Move spacer board (5) against shaper fences and lock with two clamp screws (4).
6. Place a board with a straight edge against face of wooden fence and in front of jointer head knives. Bring motor and cutting tool forward and rotate cutter *by hand*, until knives are flush with wooden part of fence, or touching board with straight edge placed against the wooden part of the fence. Now lock rip lock screw (8) securely.
7. **Caution!!** To make final adjustment of the fence and cutting tool, rotate the cutting tool *by hand* to see that no part of the tool is striking the fence or table. The cutting knife should have approximately $\frac{1}{4}$ " clearance between the beveled ends of the fence and knives. To get this $\frac{1}{4}$ " clearance, release thumbscrews (4), move fences until you have the proper clearance, then retighten the thumbscrews (4). To adjust the metal part of the fence for depth of cut, release thumbscrew (9), then turn adjusting screw (10) to depth desired, by following scale and pointer mounted on rear of metal fence.
8. **Important** adjusting Safety Jointer Shaper Guard. Take the material which you will use for shaping or jointing, lay it on the table and against the fence, then release the two thumbscrews holding the shield (3) on the rods, drop the shield (3) so you will have approximately $\frac{1}{16}$ " clearance between the bottom part of the guard and top side of material.
9. When making a test cut and if you find that the board strikes the beveled edge of the wooden fence or pulls away from the wood fence, this will indicate the fences are not parallel. To correct this condition, lock the inner slide rod with thumbscrew (9). Then either retract or advance adjusting screw (10) to swing the face of the metal fence until both fences are parallel.

MOUNTING SHAPER JOINTER FENCE ON GW AND 1030 MACHINES

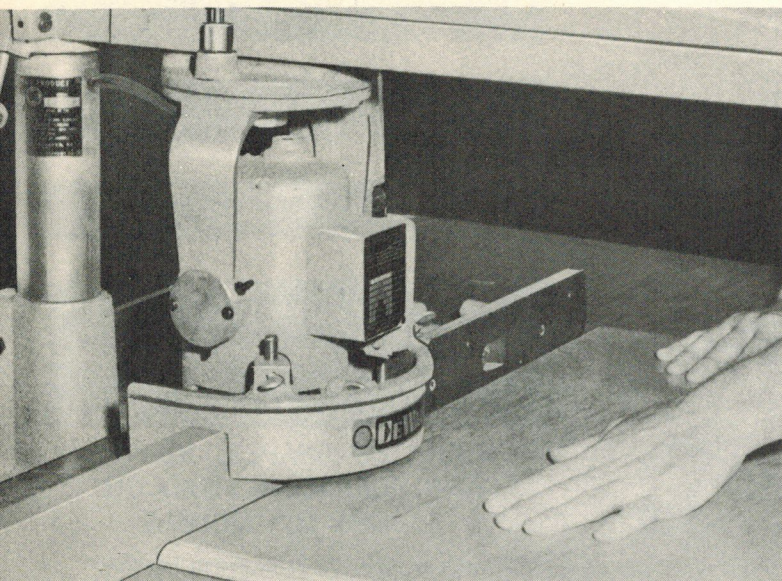
1. Shift the arm 15° to the left and lock securely by locking arm clamp handle.
2. Loosen both clamp thumb screws (4) rear of table.
3. Remove the $2\frac{7}{8}$ " spacer board.
4. Move $\frac{3}{4}$ " guide fence to rear between spacer board (5) and clamp screws (4).
5. Mount the wooden part of shaper fence (6) between spacer board (5) and stationary top on the left side of machine.
6. Mount the metal part of shaper fence (7) with the two metal cleats straddling the center cleat of the table top.
7. (Same as item 5 on MB and 925 mounting.)
8. (Same as item 6 on MB and 925 mounting.)
9. (Same as item 7 on MB and 925 mounting.)
10. (Same as item 8 on MB and 925 mounting.)
11. (Same as item 9 on MB and 925 mounting.)

DEWALT
POWER TOOLS

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LANCASTER, PENNA.

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Ideas on how you get EXTRA SAFETY in Shaping - Jointing - Dadoing - Sanding and Special Sawing with the exclusive and patented* DeWalt "SAFETY-TOOL GUARD"

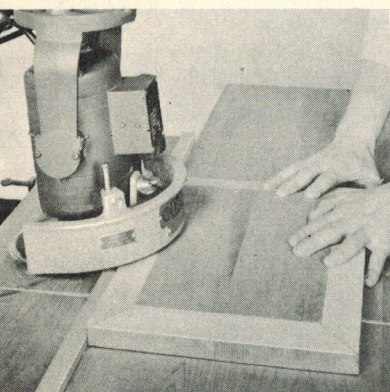


TRY THIS COMBINATION . . .
 The Shaper-Jointer Fence and the "Safety-Tool Guard" gives you the greatest safety ever.

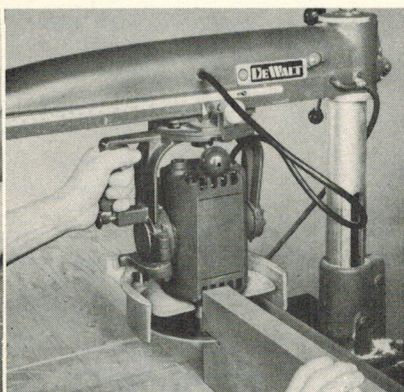
SO EASY TO ATTACH and ADJUSTABLE TOO . . .

Insist on this EXTRA SAFETY. Available only for your DeWalt.

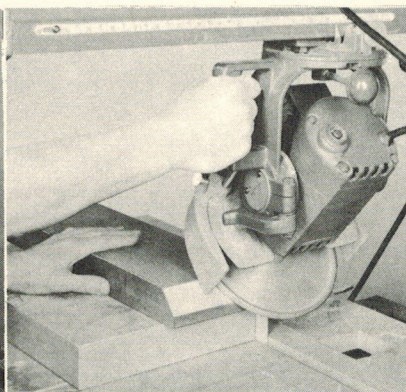
* U. S. Patent No. 2,785,716



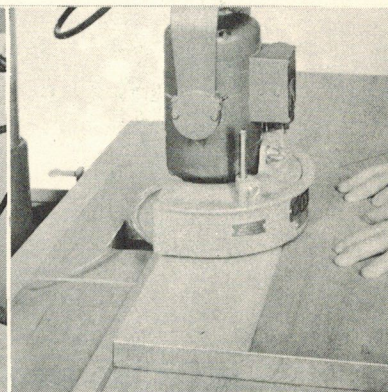
Use it for **PANEL RAISING** with 8" blade tilted to any pitch . . .



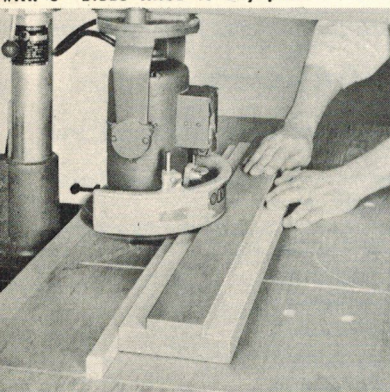
. . . or for saw cuts across stock on **HORIZONTAL END CUTS.**



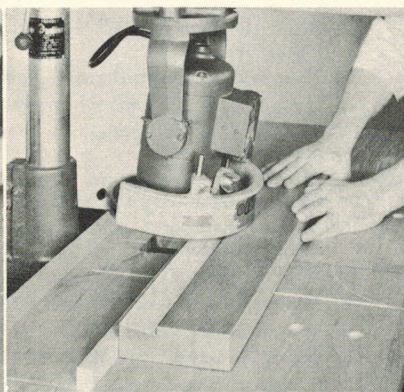
Use for **BEVEL SANDING** with the tilted 8" disc sander . . .



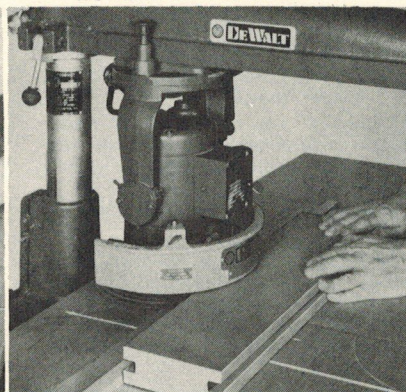
. . . or **SURFACE SANDING** to produce a smooth finish.



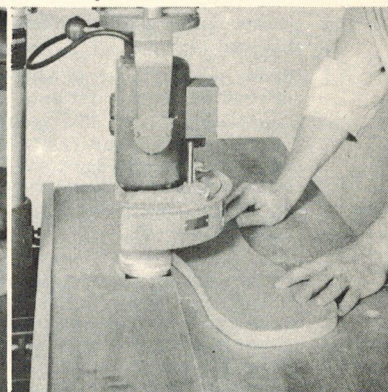
Do **RABBETING** with dado head this safer way . . .



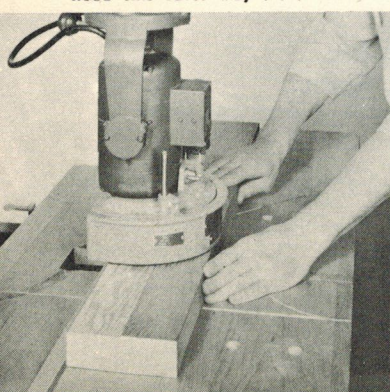
. . . or you can tilt dado head for **BEVEL RABBETING.**



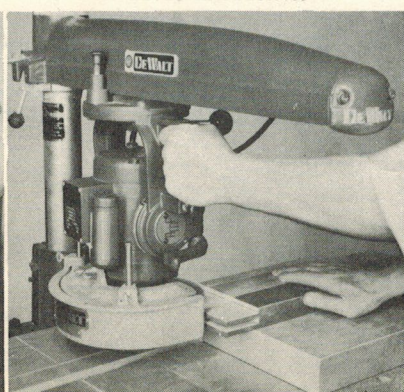
Use for **GROOVING** jobs with dado head . . .



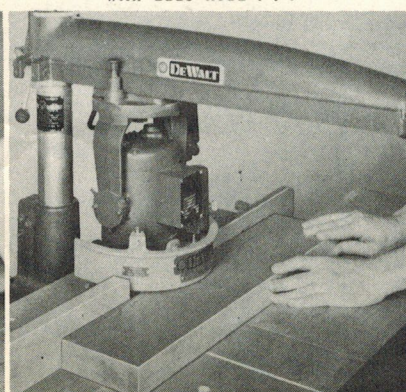
. . . or for **IRREGULAR SANDING** with the handy drum sander.



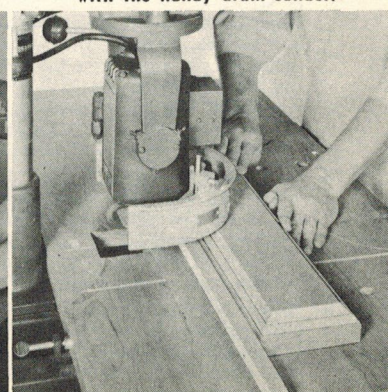
Rotary planer head is covered while you do **SURFACE PLANING.**



Single or double end **TENONING** with 8" saw or dado head



Put straight edge on 2" boards with this **JOINTING** set-up.



No other shaper offers such protection for **SHAPING** jobs.

PLUS MANY OTHER JOBS YOU WILL FIND IT HELPFUL IN PROTECTING YOU